

Work Order ID 53854

November 20, 2009



Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 11/20/09 7:30

Start Qty: 1.00

Revision Nbr:

Required Date: 11/20/09

Reqd Qty: 1.00



Reference: ECN09-704

Cust Item ID:

Customer ID:

Description: Update kits in stock add new paperwork
D120-638-011 - DSI9491 Rev.A

Sales Order:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Hours

Sequence ID	Work Center ID	Operation Description	Set Up	Run	Draw Number	Draw Rev	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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MF
09-11-20

QC 21 09/11/24 HJ

List Lots

November 20, 2009 7:36:41 AM

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Criteria : Item ID: D120-638-011RevE1 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D120-638-011RevE1 Bearpaw	HONG KONG FG	30798	7/31/09	1.0000		QC21		
	HONG KONG FG	38141		1.0000		QC21	CHG002	
	Main Warehouse FG	30798	7/31/09	0.0000		QC21		
	Main Warehouse FG	51016	10/19/09	0.0000		QC21	CHG002	
	Main Warehouse FG013	51016	11/19/09	1.0000		QC21	CHG002	
Total:				3.0000				

9/11/29
SP

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 09.11.19	Job No.: ENG0100NOV	ADR Yes/No: Y	ADR Date: 09.11.11	ECN #: 09- 704
Product No.: D120-638		Created By: CP	Approved By: <i>AM</i>	
Product Name: Bearpaw		Checked By: <i>18</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	N		
Production Document Control	Y	BG	
Customer Technical Support	Y	DStw	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	Y	JM	
Marketing	N		
Customer Order Processing	N		

Reason for Change:
PAR 09-039

Documents Affected:
Release:
- DSI 9491 Rev. A

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	DStw	Send DSI to the customer who requesting DSI	
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.11.19 <i>18</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.11.19 <i>18</i>
10	Update Controlled PDF Files	Y	KJ		09.11.19 <i>18</i>
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	Y	CP		09.11.19 <i>18</i>
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N		change number unaffected	
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	CP		09.11.19 <i>18</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.11.19 <i>18</i>
22					
23					

Description / Action:

- DSI gives permission for customers to relieve their bearpaws to fit over wearplates / wearpads,
- Add DSI to all D120-638-011 k its in stock

53854
BS 09-11-20
DSI
9491
REVA
①

ECN Verified & Complete: _____ Date: _____